

Work Order ID 78228***78228***

Page 1

January-02-12 3:52:05 PM

Item ID: D3574-5 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Cabin Floor Protector
Start Date: 02/01/2012 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 16/01/2012 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: M.L.S Date: 12/01/02 Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3574	Rev B

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

I-Cut as per Dwg D3574 Dwg Rev: B Prog Rev: B 2-
Deburr if necessaryB12-1-5

(4)

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

B12-1-5

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

12 01 06 (4)

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

78228

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Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 02/01/2012 **Start Qty:** 4.00 ***4***

Cust Item ID:

Required Date: 16/01/2012 **Req'd Qty:** 4.00 *** / ***

Customer:

Reference:

Approvals: _____ **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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0.00

130

Small Fab

0.00

Small Fab

Memo

Small Fab

Deburr if necessary.

1A2 12-01-06

0.00

140

QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

Quality Control

17 01 06

0.00

150

Identify as per dwg & Stock Location:_____

0.00

Packaging

Memo

Packaging

21/1/20 (4)

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

12/1/17 *[Signature]*

[Signature] 12-01-17
(4)

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Picklist Print

January-02-12 3:52:10 PM

Page 1

Work Order ID: 78228

78228

Parent Item: D3574-5

D3574-5

Parent Item Name: Cabin Floor Protector

Start Date: 02/01/2012

Required Date: 16/01/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev :A New Issue 07.07.23 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No				sf	2,733.665		134.4672			

MI FXS 125-F60029-04

GE PLASTICS LEXAN SHEET

**

B12-1-5

Location

Loc Qty

Loc Code

MAT019

2733.665

115261

77.665

119937

2656

119937

(4)

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DART AEROSPACE LTD		Work Order: 78228
Description: Cabin Floor Protector		Part Number: D3574-5
Inspection Dwg: D3574	Rev: B	Page 1 of 2

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	3.00			V B02	
7.37	+/-0.030	7.37			T B01	
11.00	+/-0.030	11.00			T	
15.25	+/-0.030	15.25			T	
25.87	+/-0.030	25.87			T	
39.75	+/-0.030	39.75			T	
44.75	+/-0.030	44.75			T	
49.11	+/-0.030	49.11			T	
51.11	+/-0.030	51.11			T	
1.75	+/-0.030	1.75			T	
58.38	+/-0.030	58.38			T	
63.50	+/-0.030	63.50			T	
65.25	+/-0.030	65.25			T	
11.87	+/-0.030	11.87			T	
14.75	+/-0.030	14.75			T	
26.00	+/-0.030	26.00			T	
40.87	+/-0.030	40.87			T	
45.00	+/-0.030	45.00			T	
48.00	+/-0.030	48.00			T	
55.13	+/-0.030	55.13			T	
58.38	+/-0.030	58.38			T	
61.25	+/-0.030	61.25			T	
61.88	+/-0.030	61.88			T	
64.63	+/-0.030	64.63			T	
7.63	+/-0.030	7.63			T	
11.00	+/-0.030	11.00			T	
22.50	+/-0.030	22.50			T	
35.13	+/-0.030	35.13			T	
36.50	+/-0.030	36.50			T	
40.00	+/-0.030	40.00			T	
41.88	+/-0.030	41.88			T	
43.63	+/-0.030	43.63			T	
6.75	+/-0.030	6.75			T	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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DART AEROSPACE LTD		Work Order:	70228
Description: Cabin Floor Protector		Part Number:	D3574-5
Inspection Dwg: D3574 Rev: B		Page 2 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
9.50	+/-0.030	9.50	✓		V B01	
10.38	+/-0.030	10.38	✓		T	
14.50	+/-0.030	14.50	✓		T	
16.75	+/-0.030	16.75	✓		T	
19.00	+/-0.030	19.00	✓		T	
24.13	+/-0.030	24.13	✓		T	
33.88	+/-0.030	33.88	✓		T	
39.50	+/-0.030	39.50	✓		T	
40.25	+/-0.030	40.25	✓		T	
43.50	+/-0.030	43.50	✓		T	
43.83	+/-0.030	43.83	✓		T	
46.60	+/-0.030	46.60	✓		T	
0.125	+/-0.010	0.125	✓		V B02	

Measured by: RB	Audited by: M/M	Prototype Approval:	N/A
Date: 12-1-5	Date: 12-01-06	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.01.16	New Issue	KJ/DD	
B	08.07.31	1.13 dimension removed	KJ/DD	
C	09.05.15	Dimensions updated per Dwg Rev B	KJ	HA

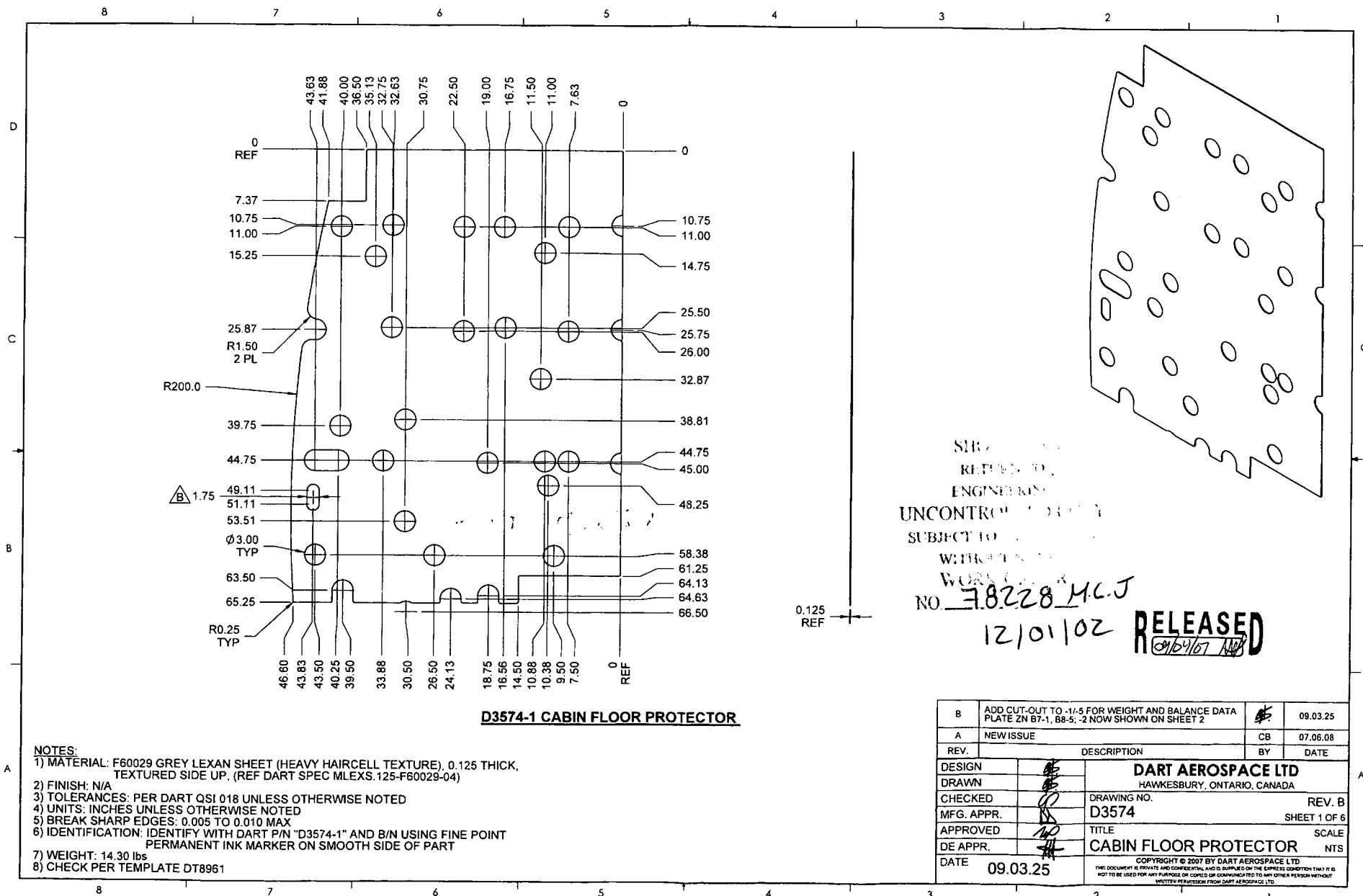
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B	ADD CUT-OUT TO -1/-5 FOR WEIGHT AND BALANCE DATA PLATE ZN 87-1, B8-5; -2 NOW SHOWN ON SHEET 2	09.03.25
A	NEW ISSUE	CB 07.06.08
REV.	DESCRIPTION	BY DATE
DESIGN		
DRAWN		
CHECKED		
MFG. APPR.		
APPROVED		
DE APPR.		
DATE	09.03.25	

DART AEROSPACE LTD

HAWKESBURY, ONTARIO, CANADA

DRAWING NO.

D3574

REV. B

SHEET 1 OF 6

TITLE

CABIN FLOOR PROTECTOR

NTS

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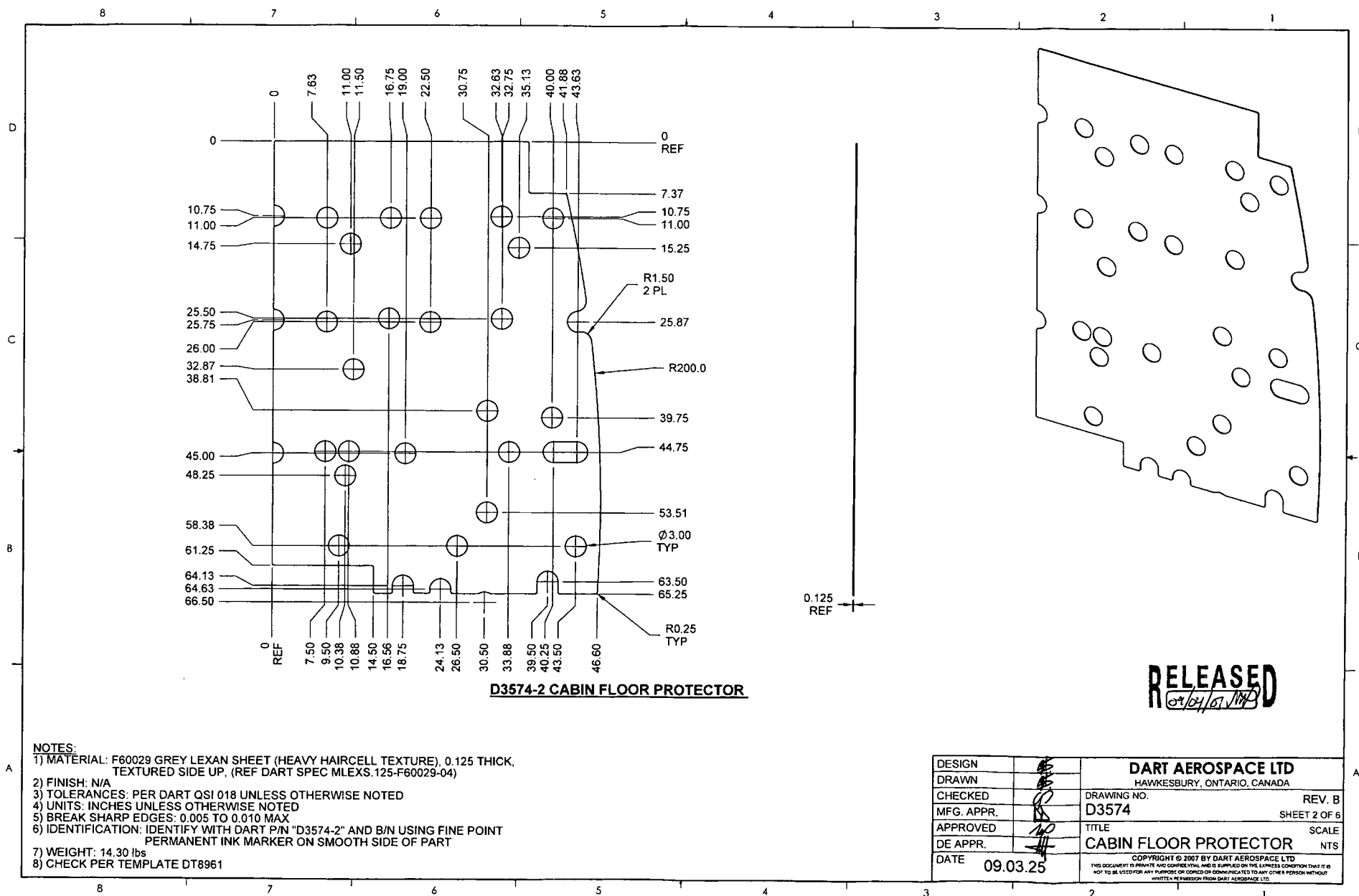
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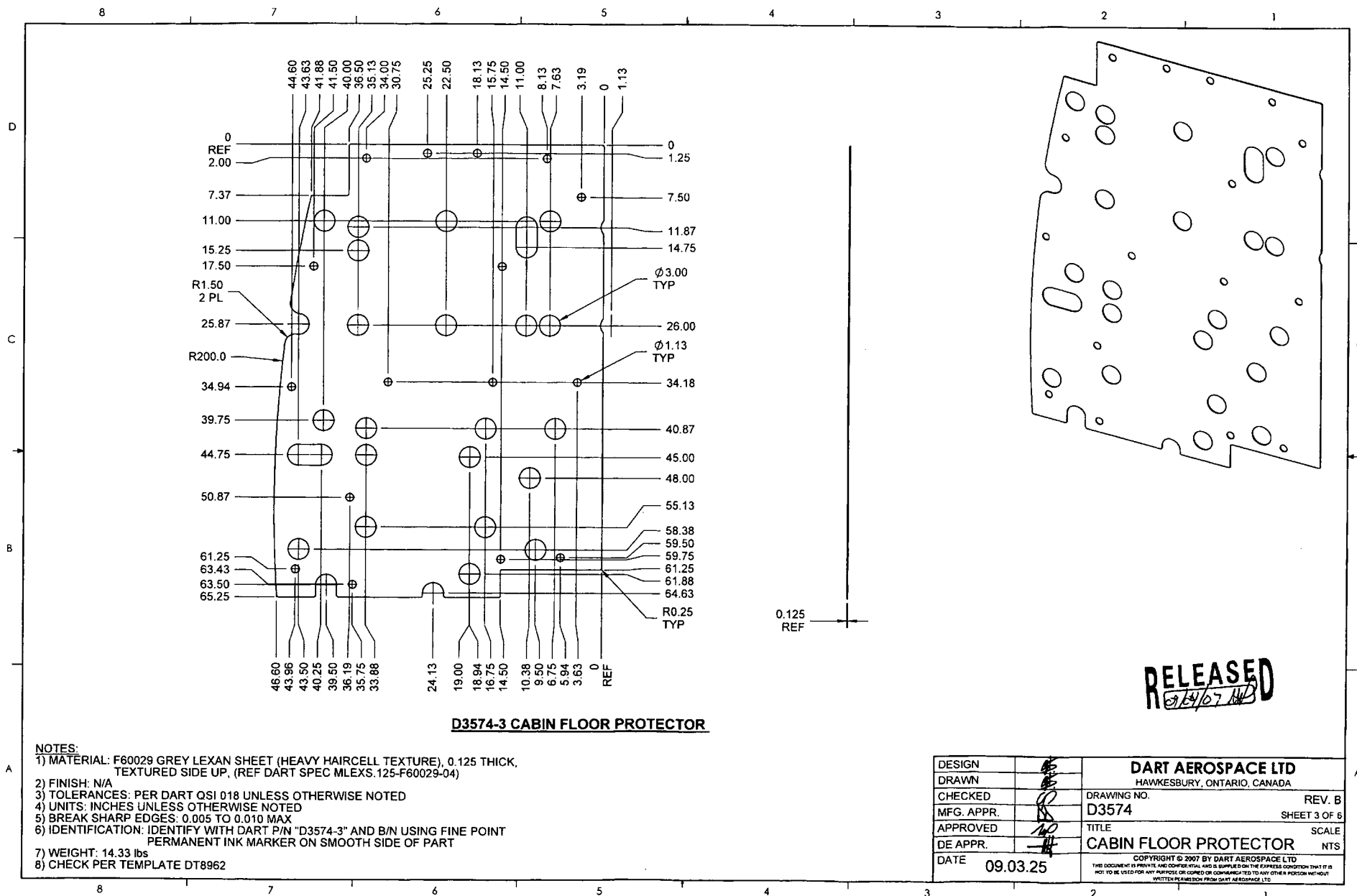
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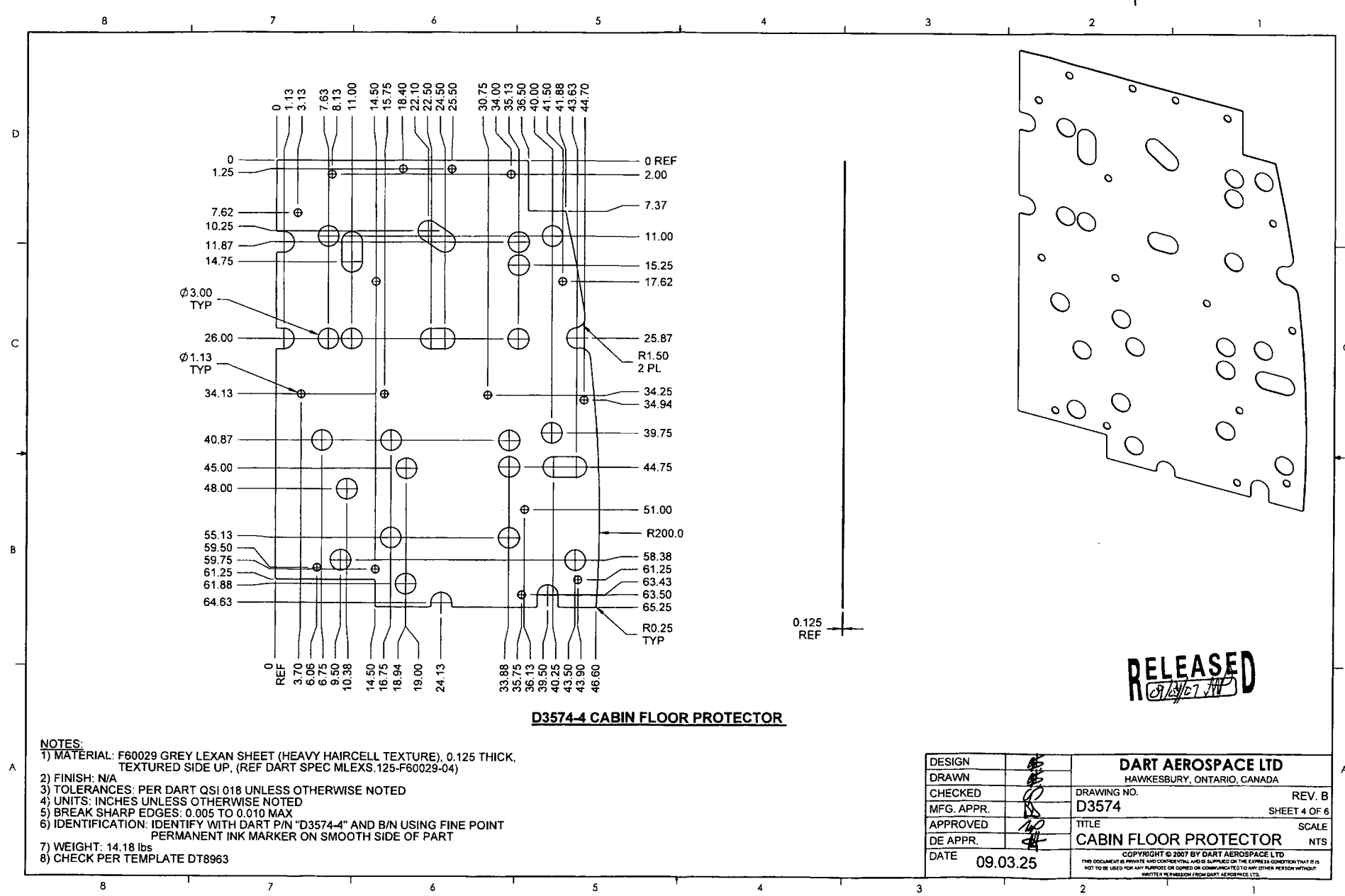
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RELEASED

NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP, (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3574-4" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 7) WEIGHT: 14.18 lbs
- 8) CHECK PER TEMPLATE DT8963

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3574	REV. B
MFG. APPR.		SHEET 4 OF 6	
APPROVED		TITLE	SCALE
DE APPR.		CABIN FLOOR PROTECTOR	NTS
DATE	09.03.25	<small>COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPILED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

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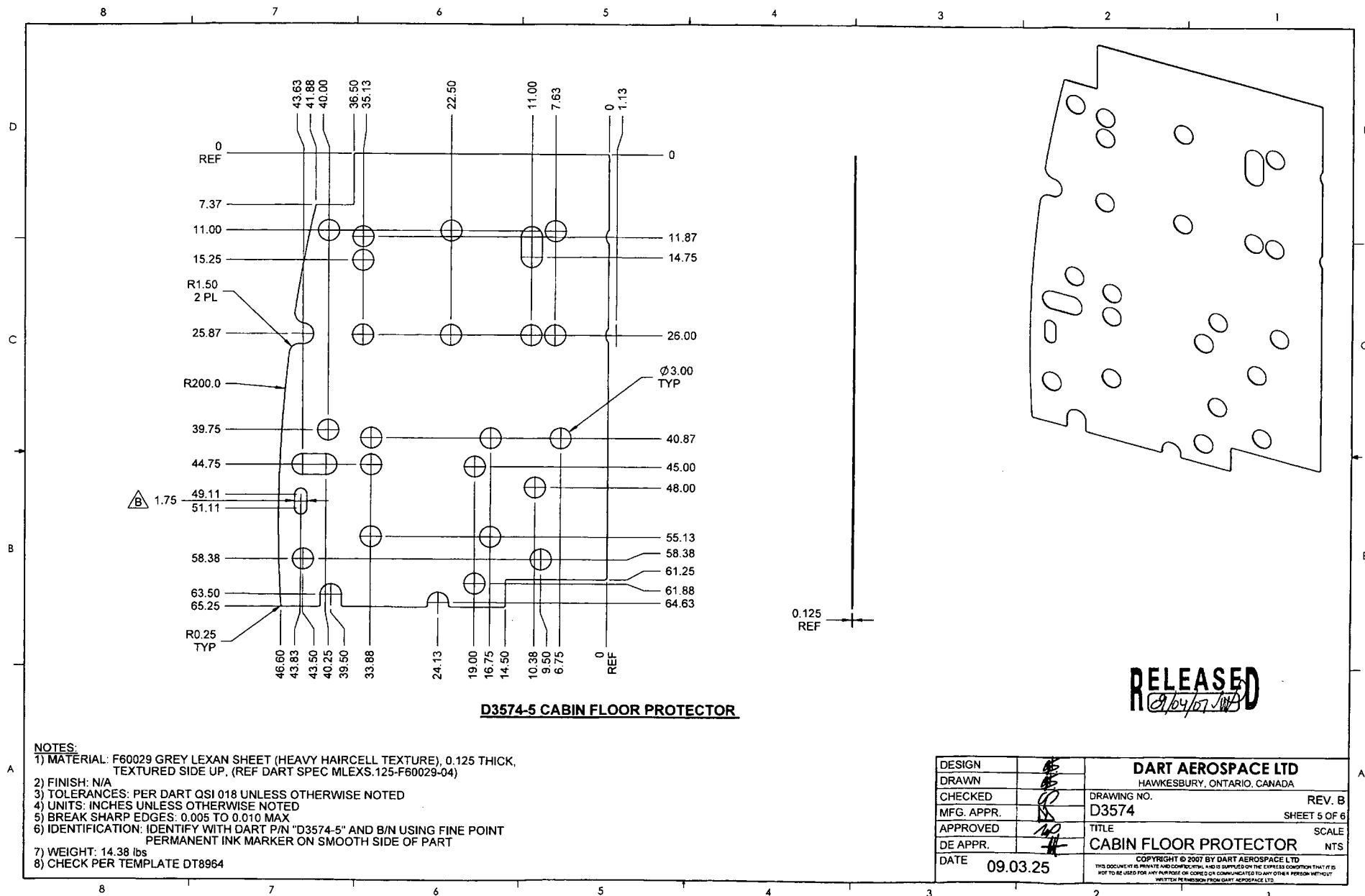
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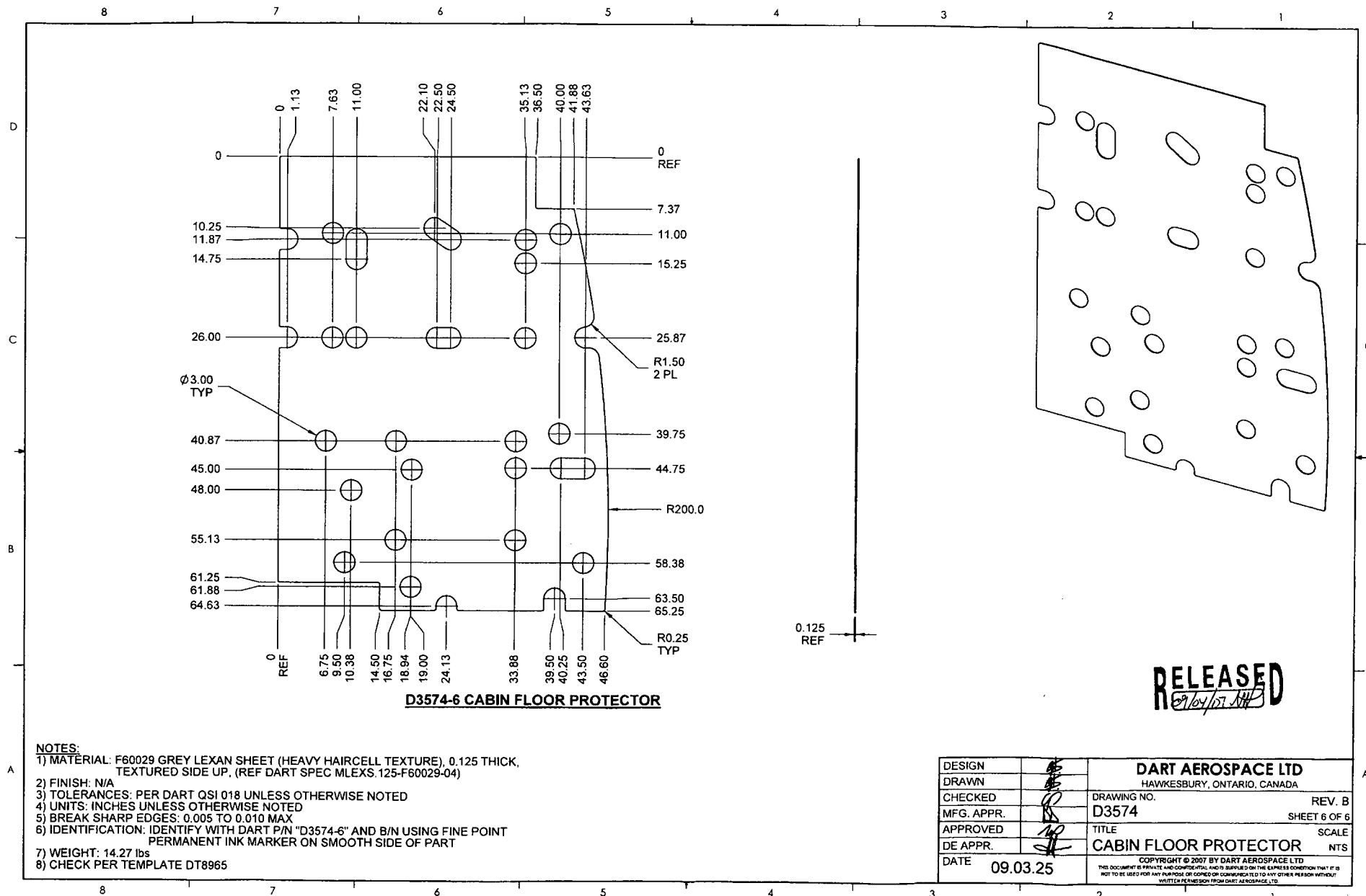
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